

# TIRUCHIRAPPALLI REGIONAL ENGINEERING COLLEGE SCIENCE AND TECHNOLOGY ENTREPRENEURS PARK

### TIRUCHIRAPPALLI 620015

**FACILITIES MANAGEMENT** 

Web: www.trecstep.com Phone: 0431 2500085



Tender Notification No.: TREC-STEP/NA- AIMEIC-NTF/2017-18/CWS/PLC-CM/007 Dated: 11/10/2017

## TENDER DOCUMENT

Name of the component : PLC based Fully Automatic Double Column BAR / TUBE/ PIPE SIZING

Bandsaw Cutting Machine . Size 210 mm 01 set with Handling facility, Basic Hydraulic & coolant systems, Auto Lubrication system, Basic Guarding, installation, commissioning @ TREC – STEP Trichy & Std

accessories

Quantity required : One unit with all accessories and spares (for details refer Section 3)

EMD Amount : Rs. 20,000/-Cost of the Tender Document : Rs. 150/-

Delivery : 12 Weeks from the date of purchase order

Last Date of submission of Tender : 03/11 /2017 at 2.00 PM

Address for submission of Tender : The Executive Director,

TREC-STEP- NITT Campus Tiruchirappalli,

Tamilnadu, India, Pin Code-620015

Email: jawa\_ts@yahoo.com Phone: 0431 2500085

Date of opening of technical bid : 03/11/2017 at 3.00 PM
The Date of opening for Commercial Bid will be communicated through E-mail.





# TIRUCHIRAPPALLI REGIONAL ENGINEERING COLLEGE SCIENCE AND TECHNOLOGY ENTREPRENEURS PARK

Tender Notification No: TREC-STEP/NA- AIMEIC-NTF/2017-18/CWS/PLC-CM/007 Dated: 11- 10-2017

#### **NOTICE INVITING TENDER**

The TREC-STEP Tiruchirappalli, promoted by Dept of Science & Technology, Government of India, Govt of Tamil Nadu, IDBI, ICICI, IFCL & State Financial Institutions is proposed to procure the following machine towards valuable additions with CNC technology in the TREC-STEP common facility center for the benefit of incubators / Entrepreneurs'.

Sealed Quotations under **Two cover System** are invited for the following component subject to the following terms and conditions, from the reputed manufacturers or their authorized dealers so as to reach this office on or before scheduled date and time. The technical cover will be opened on the same day in the presence of bidders or their authorized agents who may choose to be present.

Name of the component : PLC based Fully Automatic Double Column Bar/Tube Sizing Band

Saw Cutting Machine 01 set

Quantity required : One unit with all accessories and spares (for details refer Section 3)

EMD : Rs. 20,000/Cost of the Tender Document : Rs. 150/-

Time for completion of supply after placing purchase order: 12 Weeks

Last Date for submission of Tender : 03/11/2017 at 2.00 PM

Tender to be submitted at the following address: The Executive Director,

TREC-STEP, NITT Campus

Thuvakudi

Tiruchirappalli,

Tamilnadu, India,

Pin Code- 620015

:

Email: <u>jawa\_ts@yahoo.com</u> Phone **0431 2500085** 

Place, Date and time of opening of bid

<u>Date: 03/11/2017 Time: 3.00 PM Venue: TREC STEP Office Room</u>

**Note:** TREC-STEP shall not be responsible for any postal delay about non-receipt / non-delivery of the bids.



#### INSTRUCTIONS TO BIDDERS

**BIDDER'S COPY** 

- 1. This document set contains the following:
  - a) Terms and conditions of the Tender
  - b) Details of the Firm offering this Quote
  - c) Technical Compliance Form
  - c) Quotation form (Price Bid)
  - d) Currency Form (quoted on behalf of the foreign suppliers)
  - d) TREC-STEP's checklist copy
- 2. The bidder's copy is for your future records. Please fill in and return only TREC-STEP's copy.
- 3. The bidder should give details of their technical soundness and provide a list of customers of previous supply of similar items to Universities, Institutes or Government Departments/Undertakings/public sectors with contact details. The details of the agency/profile should be furnished along with the copy of all related documents.
- 4. Read through the terms and conditions given and affix your signature and seal if you find them acceptable. Any deviations may be recorded. Read carefully the list of specifications that we have enclosed.
- 5. Fill in the questionnaire regarding the Firm.
- 6. The downloaded documents 'Technical Compliance Form' and 'Quotation Form (Price Bid)' should be TYPEWRITTEN USING CAPITAL LETTERS ONLY. At the time of filling the "Quotation Form (Price Bid)" make sure that you have not missed anything. Specify the model number & specification for each item. The form should be filled item-wise. Do not leave blank fields. If you are not quoting for a specific item, you should specify "NOT QUOTING".
- 7. **Do not use** ambiguous terms like "YES", "COMPLIED" OR "AVAILABLE". Specifically, mention the **matching specification of the product** offered by you. Make sure that you have affixed your signature with date and seal on all the documents.
- 8. Please send the tenders in a sealed envelope super scribed as "QUOTATIONS AGAINST TENDER NOTIFICATION NO: TREC-STEP/NA- AIMEIC-NTF/2017-18/CWS/PLC-CM/007, PLC based Fully Automatic Double Column Bar/Tube sizing Band Saw Cutting Machine 01 set" so as to reach "The Executive Director, TREC-STEP, NITT Campus, Tiruchirappalli 620 015, India" on or before 03/11/2017 by 2.00 PM
- 9. For any further clarifications, contact by E-Mail: <a href="mailto:sanks1956@gmail.com">sanks1956@gmail.com</a> (or) by written request to "The Executive Director TREC-STEP, NITT Campus Tiruchirappalli 620 015, India".

Last Date for receipt of tender at TREC-STEP : 03/11/2017 by 2.00 PM Opening Date for Tender : 0311/2017 by 3.00 PM

CHECKLIST TO BE FILLED IN BY BIDDER		
List of documents to be enclosed	Completed & Signed	
1. Terms and Conditions form	YES / NO	
2. Details of the Firm offering this Quote	YES / NO	
3. TREC-STEP's Quotation form (Technical & Price	YES / NO	
4. Currency Form(quoted on behalf of the foreign	YES / NO	
suppliers)		
5. Other technical specifications & pamphlets	YES / NO	

**Note:** 1. "Cover" should contain the following:

- a. Form of "Acceptance of Terms and Conditions".
- b. Form of "Firms details"
- c. Pamphlets, if any (in a separate sealed cover)
- 2. Quotation Form (Technical, Price Bid and Currency Form)

Please retain this page with you for your future reference.



#### **SECTION 1: TWO BID TENDERS**

1.1 Bids are to be submitted under two cover system.

#### 1.2 Cover 1:

#### Cover 1 should contain the following:

- a. EMD Earnest Money Deposit (EMD) is to be remitted by way of Demand Draft drawn on any Nationalised bank in India by Demand Draft drawn on any scheduled bank in favour of "The Executive Director, TREC-STEP, Trichy" payable at Trichy should be submitted. EMD shall bear no interest. Any bid not accompanying with EMD is liable to be treated as non-responsive and rejected.
- b. Tender document cost to be remitted by way of Demand Draft drawn on any Nationalised bank in India by Demand Draft drawn on any scheduled bank in favour of "The Executive Director, TREC-STEP, Trichy" payable at Trichy should be submitted.
- c. Technical pamphlets
- d. Detailed technical specification
- e. The agency should furnish copy of license certificate for manufacture/supply of the item\*
- f. The agency should furnish Income Tax PAN number & GSTIN number.\*
- g. The agency should furnish the last three years balance sheet approved by the CA and the IT clearance certificate.\*
- h. Warranty period offered for the tendered item to be specified. If the warranty period is not conforming with the schedule of requirements given in Section 3 of the document, the bid is liable to be treated as non-responsive and rejected.
- i. Duly filled Part A of the Bid documents
- j. Duly filled up deviation schedules to technical specification covered in Part B
- k. Copy of supply orders completed during the last three years
- l If the prices are revealed in the cover 1, the offer will be summarily rejected
- 1.3 The cover 1 shall be superscribed as 'Technical cover' duly indicating the Tender reference No. and the due date of opening.
  - \* Appropriately pertaining to the country of origin.

#### 1.3 Cover 2:

#### Cover 2 should contain the following

Cover 2 shall contain Price only and shall be superscribed as 'Price Cover' duly indicating the Tender Reference No. and the due date of opening.

Each Cover shall be sent in a double sealed cover. The inner covers (Cover 1 and Cover 2) should be sealed individually with the Sellers's distinctive seal and superscribed with the tender reference no. and due date of opening. Both the inner covers shall be placed in a common outer cover which shall also be sealed with seller's distinctive seal and superscribed with the tender reference no. and due date of opening.

Cover 1 will be opened on the scheduled date and time mentioned in the tender enquiry.

Cover 2 of the technically and commercially suitable offers alone will be opened on a date which will be intimated to the qualified bidders by email.



#### **SECTION 2: "TERMS AND CONDITIONS FORM"**

# IMPORTANT: READ ALL THE FOLLOWING TERMS AND CONDITIONS AND SIGN THE ACCEPTANCE CLAUSE FOLLOWING IT

- 1. The offers should be addressed to "The Executive Director, TREC-STEP, NITT Campus, Tiruchirappalli 620015, India and should be sent in a sealed envelope superscribed "QUOTATIONS AGAINST TENDER NOTIFICATION No.: TREC-STEP/NA- AIMEIC-NTF/2017-18/CWS//PLC-CM/007, Item: PLC based Fully Automatic Double Column Bar/Tube Sizing Band Saw Cutting Machine 01 set" so as to reach us on or before 03/11/2017 by 2.00 PM
- **2.** Each offer should be sent in a sealed cover with the tender documents. <u>Tenders received through email or FAX</u> will not be considered.
- 3. The tenders will be opened on 03/11/2017 at 3.00 PM in the presence of the vendors present with an authorization letter from the respective companies/firms. Suppliers intending to attend the tender opening should intimate us in advance.
- **4.** Full technical specifications and pamphlets should be sent along with the tenders. **Offers without proper technical specifications will be rejected.**
- 5. The rate quoted should be on a unit basis excluding Taxes. Taxes and other charges should be quoted separately, considering exemptions if any.
- 6. All offers should indicate the taxes and duties applicable if any. Additional charges for packing, forwarding, freight, insurance etc., if any, should be clearly mentioned. Clearance at Customs will be arranged by us.
- 7. In case the offered items are to be imported, the rates should be quoted in foreign currency on C.I.F. Chennai Airport basis, and it should include the Freight up to Chennai airport and the insurance cover should be up to TREC-STEP, Tiruchirappalli. TREC-STEP shall pay Customs duty if any.
- 8. If the price quoted is in foreign currency and if the order value is more than US\$10,000 then 100% payment will be made through Letter of Credit (LC) at sight on acceptance. If the order value is less than US\$10,000, then 100% payment will be through a Telegraphic Transfer (TT). The bank charges outside India should be borne by the Supplier / Beneficiary. Part shipment not allowed. If the price quoted is in Indian Rupees, then 100% payment will be made only after installation and commissioning. No advance payment will be made.
- 9. No revision of the price bid will be allowed once the price bids are opened. In case of foreign currency, the agency should mention the % of currency fluctuations they can bear.
- 10. No increase in price will be allowed after our firm orders are placed.
- 11. **Payment of GST (on ultimate products)** as applicable on the closing date of the tender will be to the supplier's / contractor's account. Any statutory variation (both plus and minus) in the rate of GST after closing date of tender/revised price bid but before the expiry of the contractual delivery/completion period will be to the account of the office.

The bidder(s) will indicate, in their bid, the amount with exact rate of the GST on the ultimate finished product, as applicable at tendering stage, separately in the bid. In case the above information subsequently proves wrong, incorrect or misleading (a) TREC-STEP will have no liability to reimburse the excess in the difference in rates of the item under which the GST assessed finally (b) TREC-STEP will have the right to recover the difference in case the rate of GST finally assessed is on the lower side. Any increase in, GST during an extended period of the contract/supply order will be to supplier's / contractor's account where such extension in the delivery of the materials/completion of the project was at the request of supplier/contractor. However, any decrease in GST during an extended period of the contract/supply order will be to the account of this office.



- 12. The warranty period should be clearly mentioned. The maintenance charges (AMC) under different schemes after the expiry of the warranty period should also be mentioned for 3 years.
- 13. The quote should come from authorized dealer or distributor or reseller for each of the product quoted. An authorization letter should accompany your quote for each product quoted; otherwise, it may lead to rejection.
- 14. The delivery period and other terms should be clearly mentioned.
- 15. Eligibility: Quotation from registered firms/company's / manufacturer under GST / other statutory bodies alone be considered. Any Manufacturer / Supplier / Dealer who has been declared ineligible by World Bank/government of India shall not be eligible to participate in this bid. Any fraudulent practices including concealing of facts at the time of submission of bid and thereafter shall lead to disqualification. List of beneficiaries especially from Educational Institutions / R & D Institutions should also be enclosed with the quotations.
- 16. The firm must have at least 50 installations of : *PLC based Fully Automatic Double Column Bar/Tube Sizing Band Saw Cutting Machine Size 210mm & above* within India for the desired experience of maintenance.
- 17. The complete user, technical and service documentation, and spare parts catalog are to be provided along with the supply of the item.
- 18. The vendors are informed that they should not call us over the phone or contact us in person. All clarifications can be obtained through E-Mail/FAX/Post. Vendors shall not make attempts to establish unsolicited and un-authorized, contact with us after the opening of the offers and prior to the notification of the award.
- 19. Any attempt by any vendor to bring to bear extraneous pressures on us shall be sufficient reason to disqualify the vendor.
- 20. Delay/loss in postal transit or due to other reasons will not be TREC-STEP's responsibility.
- 21. We are not responsible for the accidental opening of the covers that are not properly superscribed and sealed before the time scheduled for opening.
- 22. The tender should be made only on the "Technical compliance form" & "Quotation form" which is available on our website, otherwise, it shall lead to rejection. The technical compliance form & PRICE BID FORM should be duly filled up (preferably TYPE WRITTEN IN CAPITAL LETTERS) and should clearly mention the features offered by the bidder against each specification.
- 23. Authorized signatory should sign on all the pages. Bids without authorized signatures will be rejected.
- 24. The manufacturers of the quoted make of the product must be of national/international repute and having ISO/BIS certificate.
- 25. **Liquidated damages:** If the bidder/supplier, after accepting the Purchase Order, fails to deliver any or all of the Goods within the period specified in the Order, TREC-STEP shall, without prejudice to its other remedies under the Rules of Purchase, proceed to cancel the order or agree to accept a delayed delivery on the condition of payment of liquidated damages by the bidder / supplier a sum equivalent to 0.50% of the total cost as indicated in the Purchase Order (which will be deemed as agreed price) for each week or part thereof of delay until actual delivery or performance is completed and such penal charges shall be limited to a maximum of 5% of the total cost. Once the maximum is reached TREC-STEP-T may proceed on its own to consider the termination/cancellation of the order.
- 26. The vendors are informed that they should sign a stamp paper agreement with us, for Warranty, AMC, etc. before placing the final purchase order as per our terms & conditions and 5% of purchase order value in the form of bank guarantee towards performance security. The bank guarantee will be returned to the supplier after the successful completion of supply, installation, and the warranty period.
- 27. Failure to comply with all the terms and conditions mentioned herein would result in the tender being summarily rejected.
- 28. Vendors are informed that once the companies are shortlisted based on the technical specification, only then the price bids of the firms that meet TREC-STEP's Technical specification/requirements would be compared.
- 29. The order will be based on the actual requirement at the time of ordering, optional items may also be ordered based on the actual requirements and funds availability at the time of ordering. Not quoting for optional items may result in disqualification.
- 30. TREC-STEP reserves the right to modify or alter the specifications after short listing of tenderers.



- 31. TREC-STEP reserves the right to change the order quantity or split the orders among multiple vendors without assigning any reason(s) whatsoever.
- 32. TREC-STEP reserves the right to reject any or all the tenders without assigning any reasons whatsoever.
- 33. TREC-STEP reserves the right to purchase decreased number of quantity of the item to be purchased
- 34. The agencies should submit their rate as per the format given in Section 4 of the Notice Inviting Tender in this cover. All the pages of the bid should be signed affixing the seal. All corrections and overwriting should be initialed.
  - 35. The tender will be accepted only from the manufacturer or its authorized supplier.
  - 36. The bid shall be in the format of price schedule given in Section 4. The contract form as per format given in section 5 shall be submitted. Incomplete or conditional tender will be rejected.
  - 37. Details of quantity and the specifications are mentioned in Section 3 appended to this Notice Inviting Tender

*Imports*: In case, goods are to be imported, the Indian agent should furnish authorization certificate by the principles abroad for submission of the bid in response to this Notice Inviting Tender.

<u>Clarification of Tender Document</u>: A prospective bidder requiring any clarification of the Tender document may communicate to the contact person given in this notice inviting tender.

<u>Amendment of tender document</u>: At any time prior to the last date of receipt of bids, TREC-STEP may for any reason, whether at its own initiative or in response to a clarification requested by a prospective bidder, modify the Tender document by an amendment.

#### The TREC-STEP may at its own discretion extend the last date for the receipt of bids.

The bids shall be written in English language and any information printed in another language shall be accompanied by an English translation, in which case for the purpose of interpretation of the bid, the English translation shall govern.

TREC-STEP reserves the right of accepting any bid other than the lowest or even rejecting all the bids without assigning any reasons therefore. The decision of the TREC-STEP Purchase Committee is final in all matters of tender and purchase.

The bidder should give the following declaration while submitting the Tender.

#### **ACCEPTANCE**

We accept the above terms and conditions and shall comply with them strictly.

NAME OF THE VENDOR: ADDRESS:



## "<u>DETAILS OF THE FIRM OFFERING THIS OUOTE</u>" (Write or print or type in block letters and please answer all the questions)

1. Name of the firm?	2. Date of incorporation?			
3. Nature of the company - Government / Public / Private Company / Partnership / Proprietorship:				
4. Specify the number of years in this line of activity by the Company	y:			
5. Quantity of sales in the last three years for the ""	'(Same model that you have quoted)?			
2014-2015 2015-2016	2016-2017			
6. Turnover in the last three years (Figures should be in Indian Rupee	es in Lakhs):			
2014-2015 2015-2016	2016-2017			
7. Provide the postal address, telephone & fax numbers, and email address of the nearest service center.				
8. A) Number of service engineers in the above location trained on the educational qualification, certification and designation (applicable on response time for service calls in hours:	1 1			
A)	B)			
9. What would be the delivery period in days from the date we place a	an official purchase order.			
2. Enclose the list of customers to whom you have supplied "" during the last 1 year ending 30/03/2017 with full postal address and name of the contact person with phone, FAX numbers, and E-Mail id. Certificate regarding the satisfactory performance of the "" from minimum two end users should be furnished.				
3. Are you the authorized dealer or distributor or reseller for the production of th	ducts quoted:			
4. Have you supplied "" to TREC-STEP, Tiruchirappalli in the last 1 year? If yes, specify the quantity supplied in the last 1 year and last PO reference				



Date:

#### Tender Ref: TREC-STEP/NA- AIMEIC-NTF/2017-18/CWS/PLC-CM/007

Seal of the Bidder's Firm

	o whom TREC-STEP have to contact in case of delayed supply and othe authorized dealer/distributor/reseller:
Contact Person Name:	
Address: E-mail ID:	Telephone / Cell Phone:
	<u>DECLARATION</u>
I/we have not tampered	/modified the tender forms in any manner. In case, if the same is found
tampered/modified, I/w	e understand that my/our tender will be summarily rejected and full E
Money Deposit (EMD) will be forfeited and I/we am/are liable to be banned from doing busi	
with TREC-STEP, Trick	hy and /or prosecuted.
Signature of the Bidde	er :
Name and Designation	ı :
Business Address	<b>:</b>



#### SECTION: 3 SCHEDULE OF REQUIREMENTS, SPECIFICATIONS AND ALLIED DETAILS

Name of the Component to be procured	:	PLC Based Fully Automatic Bar/Tube /Pipe Sizing Band saw cutting machine 01set
Specifications	:	Refer Annexure I Part A & Part B
Quantity	:	One unit with all attachments, accessories, and spares as per Annexure  1 Part A & Part B
Any other details/requirement	:	Refer Annexure I – Part A & B
Warranty period required	:	Minimum 2-year warranty should be provided for a continuous operation of the item, attachments, and accessories from the date of acceptance and inspection at TREC-STEP, Trichy
Delivery schedule expected after release of purchase order (in weeks)	:	12 Weeks from the date of receipt of purchase order, the order is to be dispatched to TREC-STEP, Trichy Tiruchirappalli.
EMD (in Rupees)	:	Rs. 20,000/-
Performance Security to be given by Successful bidder after release of purchase order (in Rupees)	:	5 % of the equipment Cost



#### **SECTION: 4 PRICE SCHEDULE**

[To be used by the bidder for submission of the bid]

1.	Component Name	:			
2.	Specifications (confirming to Section 3 of Tender document-enclose	:			
3.	additional sheets if necessary) Currency and Unit Price(excluding Taxes)	:			
4.	Quantity	:			
5.	Item cost (SI.No.3 & SI.No.4) (in Indian Rupee)	:			
6.	Taxes and other charges	5			
	<ul><li>(i) Specify the type of taxes and duties in percentages and also in figures</li><li>(ii) Specify other charges in</li></ul>	-			
	figures	•			
7. 8. 9.	Warranty period (confirming to the Section 3 of Tender document. This should be mentioned in Technical bid also in order to get qualified for Financial bid) Delivery Schedule (confirming to the Section 3 of Tender document) Name and address of the firm for placing purchase order	: :			
10. Name and address of Indian : authorized agent (in case of imports		:			
only) 11. Submit the Price bid as per the given format in Annexure II					
Signature of the Bidder :					
Nan	Name and Designation :				
Business Address :					
Plac Date		Seal of the Bidder's Firm			



## **SECTION: 5 CONTRACT FORM**

[To be provided by the bidder in the business letter head]

1.	(Name of the Supplier's Firm) hereby abide to deliver theby the
	delivery schedule mentioned in Section 3 tender document for the supply of the items if the purchase order is awarded.
2.	The item will be supplied conforming to the specifications stated in the tender document without any defect and deviations.
3.	Warranty will be given for the period mentioned in the tender document and service will be rendered to the satisfaction of TREC-STEP, Trichy during this period.
Sig	nature of the Bidder :
Naı	me and Designation :
Bus	siness Address :
Pla	ce:
Dat	ee: Seal of the Bidder's Firm



#### PART A.

#### <u>SECTION - I : COMPANY PROFILE</u>

The BIDDER is requested to provide details listed in the table given below:

S.No.	PARTICULARS	VENDOR'S RESPONSE
1.0	Number of Years of Experience of the BIDDER (Original Equipment Manufacturer) in the field of Design, Manufacture, Supply and Commissioning of Double Column Band saw Machines.	
2.0	Number of Double Column Band saw Machines supplied and installed till date in the following category (based on CAPACITY ) with details on customers: a) Above 210 mm b) up to 210 mm	
3.0	Details on Standards or Codes followed in the Design of Band saw Machine	
4.0	Details of Manufacturing Facilities:  a) Fabrication Facilities  b) Heat Treatment Facilities  c) Machining/Grinding Facilities  d) Assembly & Testing Facilities	
5.0	Details of Quality System (with Stages of Internal Inspection) followed for the Fabrication / Machining and Testing of Band saws	
6.0	Details on AFTER-SALES-SERVICE Set-Up in INDIA for providing timely service support to TREC-STEP	

### <u>SECTION - I</u>: <u>QUALIFYING CRITERIA</u>

The BIDDER has to meet the following requirements to get qualified for submitting an offer for the BAND SAW :

[Additional Sheets shall be attached with the OFFER, to provide requisite details]

S.No.	REQUIREMENTS	<b>VENDOR's RESPONSE</b>
7.0	Only those BIDDERS (Original Equipment	
	Manufacturer), who have supplied and	
	commissioned at least FIVE Numbers of	
	Double Column Band saw with Cutting	
	Capacity 210 mm and above (suitable for	
	either square or circular shaped solid	
	jobs in steel) shall quote.	



S.No.	REQUIREMENTS	VENDOR'S RESPONSE
8.0	The Band saw Machines supplied under <b>Clause No. 7.0</b> , should presently be working satisfactorily for more than one year after commissioning. The following information should be submitted by the BIDDER about the companies where similar machines have been supplied.	
9.0	Name of the Customer / Company where the machine is installed.	
10.0	Complete Postal Address of the Customer.	
11.0	Year of Commissioning.	
12.0	Parameters of Machine(s) supplied (parameters as mentioned in Clause <b>1.0</b> above ) and application for which the machine is supplied.	
13.0	Name and designation of the contact person of the Customer.	
14.0	Phone No., FAX No. and e-mail address of the contact person of the Customer.	
15.0	Performance certificate from the customers regarding satisfactory performance of BAND SAW Machine supplied to them (Original Certificate or Through E-mail directly from the customer) in the FORMAT given Page No.4. The original performance certificate may be returned after verification by TREC-STEP, if required by the vendor.	

#### **SECTION - III: BID / OFFER FORMAT**

S.No.	REQUIREMENTS		
	The BIDDER shall submit the offer in TWO PARTS - Technical [with PART A & PART B] & Commercial and Price Bid.		
	The OFFER shall contain a comparative statement of Technical Specifications given by TREC-STEP and the Offer Details submitted by the Bidder, against each Clause. A just 'YES' or 'CONFIRMED' or 'NO-DEVIATION' or 'COMPLIES' or 'ACCEPTED' or similar words in the technical comparative statement may lead to disqualification of the Technical Offer.		



S.No.	REQUIREMENTS		
18.0	The Technical Offer shall be supported by Product Catalogue and Data Sheets in ORIGINAL and complete technical details of 'Bought-Out- Items' with copies of Product Catalogue		
19.0	The Commercial Offer (given with the Technical Offer) shall contain the Scope of Supply and the Un-Priced Part of the Price-Bid, for confirmation of the inclusion of all the accessories, tooling, attachments, auxiliary parts, spares, consumables, etc. with the main and basic equipment, to meet the technical specification requirements.		
20.0	Earlier performance and field experience (service support) with TREC-STEP (if any) will be a reckoning factor for the technical qualification of the OFFER.		
21.0	The expected delivery period (including the time for Pre-Dispatch Inspection clearance by TREC-STEP) for the band saw machines is not more than Three months from the date of issue of TREC-STEP Purchase Order. In case the quoted delivery period extends beyond Three months, an additional grace period of One month is permitted, but with a loading for arriving at the PRICE COMPETITIVENESS of the Offer (if the OFFER is technically acceptable on all accounts). Details are given in the commercial terms of the this tender		



## PERFORMANCE CERTIFICATE - [SAMPLE FORMAT]

(On Customer's Letter Head)

L.	Supplier of the Equipment/Machine	:
2.	Make & Model of the Equipment:	
3.	Month & Year of Commissioning:	
4.	Application for which Machine is used	:
b. 0 c. I d. 0	Equipment Serial Number Cutting Capacity of Band saw Power of Bandsaaw Drive Motor in HP/kW Cutting Speed Range Length of Jobs / Components before Cutting	: : : :
<b>5</b> .	Performance of the Machine	: Satisfact ory/Good / Average / Not Satisfactory
7.	Feed-Back on 'After Sales Service' from S	upplier :
3.	Remarks / Reasonsfor Recommendation	:
Authority		Signature & Seal of the
		Issuing the Performance Certificate



#### PART B

# TECHNICAL SPECIFICATIONS for PLC based Fully Automatic BAR / TUBE /PIPE SIZING BAND-SAW with HANDLING FACILITY

#### 1.0 PURPOSE / APPLICATION :

The equipment is intended for sizing of pipes, tube bundles, forged and rolled bars in square-cut condition into small and varying lengths. The number of pieces per batch vary from single digit to few tens. A pipe infeed and cut-bit discharge (material handling facility) roller conveyor also shall form part of the supply.

#### **2.0 JOB DETAILS:**

2.1.0 Raw-material is in the form of seamless steel pipes and ERW pipes with protective coating on the outside surface. And forged rods and hot-rolled bars in the form of bundles are also earmarked for cutting / sizing in the proposed band-saw machine.

#### **MATERIAL SPECIFICATION:**

SA 234 WPB, WPC, WP 12 and WP 22 (As per ASTM Standards for hot-formed & normalised forgings)

- 2.2.2 SA 105, SA 106 Gr.B/Gr.C, SA 210 Gr.A1/C, SA 515 Gr.70
- 2.2.3 SA 182 F12/F22, SA 209 T1, SA 213 T11/T22/T91 SA 335 Gr.P11/P12/P22/P91, SA 387 Gr.12/22 SA 335 Gr. P 23 / P 92 and Super 304 H
- 2.2.4 SA 240 TP 304, SA 312 TP 304, SA 312 TP 316

(Sl. No. 2.2.2 to 2.2.4 As per ASTM Standards)

API 5L X42. API 5L Gr.B

As per Russian GOST Standards: 12 X 1M\( \phi \) / Steel

As per DIN Standards: X 20CrMoV12.1, 14MoV6.3, 15NiCuMoNb5



#### 2.3.0 MATERIAL SIZES:

2.3.1 Job Diameter Range

(for Circular Jobs) : 25 mm to 210 mm

2.3.2 Wall Thickness Range

(for Pipes or Hollow Jobs) : 4 mm to 60 mm

2.3.3 Size of Tube Bundles : 200 mm x 200 mm Tube Diameter Range : 21 mm to 76.1 mm

2.3.4 Size of Rod Bundles : 200 mm x 200 mm Rod Diameter Range : 20 mm to 63 mm

2.3.5 Minimum Job Length (at In-feed side) : 500MM

2.3.6 Job with MaximumLength (Infeed) : 6,500 mm

(job size : O.D. - 210 mm)

2.3.7 Job with Maximum Weight : 1,800

kgs. (for job size : O.D. - 210 mm, Length - 6.5 M)

#### 3.0 MACHINE SPECIFICATIONS:

The offered equipment shall be a high production automatic stock feed band-saw designed and built to the highest standards of quality and performance. The in-feed unit shall be powered stock feed system and have precision indexing capability to automatically feed long work-pieces weighing upto 3,000 kgs. (3 MT). The system is to include a Digital Read-Out for setting cut-off lengths and shall be located at the Operator's Control Station.

The in-feed and out-feed (discharge) conveyor length have to be extended by adding Dead Roller Table (available in segments) to the Powered Tables on either side.

Sl.No.	PARAMETERS	SPECIFICATIONS	OFFER
3.1.0	BAND SAW MACHINE:		
3.1.1	Type	Horizontal Cut-Off Band saw	
3.1.2	Cutting Capacity at 90 ° -	210 mm	
	SOLID	(for pipe outer diameter – 210mm	
		wall thickness – 60 mm)	
3.1.3	Cutting SawSpeed	15 to 100 mtrs./min.	
	Range	(steplessly adjustable)	
3.1.4	Cutting Accuracy	Allowable Limit –	
		Taper 0.1 mm for φ 300 mm	
3.1.5	Band Saw Drive Motor	Bidder to Specify - Bidder to give	
	Power	power calculations .	



Sl.No.	PARAMETERS	SPECIFICATIONS	OFFER
3.1.6	Band Saw Dimensions	Bidder to Specify	
3.1.7	Band Wheel Diameter	Bidder to Specify	
3.1.8	(Flood) Coolant Flow Rate	Around 30 to 50 lits. /min. at	
		3 Bar delivery pressure	
3.1.9	Coolant Pump Motor Capacity	Bidder to Specify	
3.1.10	Coolant Tank Capacity &	Bidder to Specify	
	Dimensions		
3.1.11	Hydraulic Motor Capacity	Bidder to Specify	
3.1.12	Hydraulic Oil Tank Capacity	Bidder to Specify	
3.1.13	Oil Cooler for Hydraulic Oil	Bidder to quote for an Oil	Bidder to give
	[TREC-STEP preferred make is	Chiller of suitable rating, to	technical details of
	ADVANCE COOLING or any	always maintain the Oil	the Oil Chiller with
	other reputed make, acceptable to TREC-STEP]	Temperature in the Oil Tank, below 45 Deg. C.	the Technical Offer
3.1.14	Total Power requirement in kVA	Bidder to Specify	
		, ,	1
3.2.0	WORK HOLDING DEVICE:		
3.2.1	Work Holding Type	Right Angle & Hydraulically Clamped	
3.2.2	Infeed System	Powered	
3.2.3	Infeed Conveyor Length - Powered	2000 mm (minimum)	
3.2.4	Dead Roller Table (connected to	In segments of 1000 mm	
0.2	powered infeed table)	sege. or 1000	
3.2.5	Number of Dead Roller Table for infeed side extension	Minimum 2 Nos.	
3.2.6	Discharge Conveyor Length	2000 mm – Powered	
3.2.7	Dead Roller Out-feed Table	In segments of 1000 mm	
3.2.8	Number of Dead Roller Table for	Minimum 2 Nos.	
	outfeed side extension		
3.2.9	Cut-Length Setting Range	100 mm to 6,000 mm	
3.2.10	Feed Stroke in Single Mode	Around 500 mm	
3.2.11	Digital Measuring Unit Accuracy	± 0.1 mm / meter	
3.2.12	Cut-Off Length Feeding Accuracy	± 1.0 mm / stroke	
3.2.13	Speed and Feed Setting.	Bidder to provide a CHART	
2.2.20	Frank and Franks.	showing the recommended	
		speed & feed for the band	
		saw, for each type of material	
		listed under Clause No. 2.2.0	
3.3.0	DESIGN & CONSTRUCTIONAL		
3.3.1	Double column, horizontal feed	Bidder to give details	
	frame, guidance by two large-		
	section solid chromium plated		
	columns and maintenance free		
	sleeve bearings		



Sl.No.	PARAMETERS	SPECIFICATIONS	OFFER
3.3.2	Sturdy Base / Heavy Bed to	Bidder to give details	
	provide rigid base to band saw		
	machine parts/components		
3.3.3	Inclined band travel feature.	Bidder to give details	
	designed to shorten the effective		
	cutting length		
3.3.4	Mechanism and arrangement for	Bidder to give details	
	accurate band/blade guidance		
3.3.5	Automatic hydraulic band tension,	Bidder to give details	
	monitored electrically, to ensure		
	correct band tension with system for		
	automatic switch-off of drive		
3.3.6	Guide arm setting is to be	Bidder to give details	
0.0.0	synchronised with the adjustment of		
	the movable vice jaw		
3.3.7	Provision to protect the saw band	Bidder to give details	
	from overloading.		
3.3.8	Work height selector to allow	Bidder to give details	
	raising of the band, to just clear the		
	material stock		
3.3.9	Central guide to provide a third	Bidder to give details	
	guide to stabilise the band at the start	minimum time to be	
	of the cut	taken for start of the	
		cutting operation]	
3.3.10	An electric motor driven brush on	Bidder to give details	
	either side of the blade for blade		
	cleaning (to remove the chips from		
	the gullets of the blade teeth)		
3.3.11	Automatic load controlled feed	Bidder to give details	
	regulation to provide constant		
	cutting force		
3.3.12	Band saw Feed to stop automatically	Bidder to give details	
	once the saw band stops		
3.3.13	Flood coolant system through an	Bidder to give details.	
	electrically driven pump. Separate	[Coolant collection tank	
	pump units for flood coolant and	should not be integral part	
	flushing of chips preferred. Chip	of the machine. It should	
	cleaning gun for flushing to be	be separated from the	
	provided.	machine base and kept	
		adjacent to chip collection	
0.0.1.1		bin.]	
3.3.14	The Fixed Discharge Tables shall also	Bidder to give details,	
	have the arrangement for collection of spill-over coolant (flowing from	elaborating the features	
	pipes/jobs) during the cutting and return		
	to main coolant collection tank.		
	o main contain conton tunic.		



Sl.No.	PARAMETERS	SPECIFICATIONS	OFFER
3.3.15	Provision to set the cutting length up	Bidder to give details	-
	to the single feed stroke which is read		
	on a digital counter and also multiple	[Counter should be	
	stroke counter to make it possible to	positioned at a suitable	
	multiply the number of index cycles	and proper location to	
	when pieces longer than the feed	avoid damage].	
	stroke are to be cut.		
3.3.16	Automatic length indexing by	Bidder to give details	
	powered vice to work as per the		
	preset length.		
3.3.17	The method of changing the saw	Bidder to give details	
	band/blade should be easy and quick.		
2 2 10	The agricult shall have a	Diddon to pirro dotoilo	
3.3.18	The equipment shall have a centralised Operator Control Panel	Bidder to give details	
	so that all cutting parameters can be		
	set from one position.		
	set from one position.		
3.3.19	Saw frame lift and lowering with	Bidder to give details	
	safety switch	· ·	
3.3.20	Solid state circuitry for control	Bidder to give details	
	panel		
3.3.21	The equipment shall have a	Bidder to give details	
	centralised control for setting the		
	parameters from both Operator panel		
2 2 22	as well as on main panel.	D144	
3.3.22	Indicators on the Main Machine Panel	Bidder to give details	
	to display the blade speed & the blade cutting force, Clamping pressure etc.,		
	cutting force, Clamping pressure etc.,		
3.3.23	A fluorescent machine lamp with	Bidder to give details	
	protective cover to be provided for	C	
	cutting area visibility.		
3.3.24	Replaceable Carbide strips for band	Bidder to give details	
	guide combined with alignment		
	rollers to provide lasting accurate		
2 2 2 5	band guidance.	D111 - 1 - 1 - 1	
3.3.25	Quick change from automatic	Bidder to give details	
	batch cutting to single cut operation.		
3.3.26	^	Bidder to give details	
3.3.20	simultaneous clamping on both	Didder to give details	
	sides of the saw band operated by		
	hydraulic cylinders with regulated		
	clamping pressure		
3.3.27	The hydraulic hold-downs are to be	Bidder to give details	
	provided as additional top clamping	<u> </u>	
	for cutting Tubes / Bars in bundle,		



Sl.No.	PARAMETERS	SPECIFICATIONS	OFFER
3.3.28	moving work piece during set-up operations.	Bidder to give details	
3.3.29	unclamp in sequence with machine	Bidder to give details [The OFFER shall also include a CHART giving the Clamp Pressure against various sizes of Pipes given under Clause No. 2.3.0]	
3.3.30	The face plates of all the vices are to be of replaceable wear plates.	Bidder to give details [The Hardness of all Wear Plates should be around 60 HRC].	
3.3.31	The Dead Roller Table provided on both Infeed & Outfeed Sides shall be interchangeable	Bidder to give details	
3.3.32	The Pitch of the rollers provided in the Roller Table shall be close enough to hold minimum size of the job pieces cut off.	Bidder to give details	
3.3.33	·	Bidder to give Bill of Materials for Roller Stands (including Infeed, Outfeed and Dead Rollers like Diameter, Thickness of Roller Pipes, Diameter of Shaft, Dimensions of Roller Stand Structure, Size of Plummer Blocks, etc.)	
3.3.34	List of band saw blades to suit the various sizes (diameter and thickness) of the job, shall be indicated through a chart.	Bidder to give details	
3.3.35		Details on the provision of Lifting Hooks (by EOT Cranes) for the Main Machine Unit and Sub- Assemblies	
3.4.0	SAFETY FEATURES:		
3.4.1	To stop the machine immediately, if the saw blade breaks or any slip during operation, due to jamming of blade into the work-piece.	Bidder to give details	





Sl.No.	PARAMETERS	SPECIFICATIONS	OFFER
3.4.2	The machine is to be equipped	Bidder to give details	
	with saw blade safety covers,		
	which covers the blade except for		
	the actual cutting area.		
3.4.3	A safety interlock to stop the	Bidder to give details	
	machine automatically if a wheel		
	cover is opened during operation		
3.4.4	Saw frame lift and lowering with	Bidder to give details	
	safety limitswitch		
3.4.5	For operator safety the machine vice	Bidder to give details	
	control is to be interlocked with blade	_	
	drive system (i.e, blade drive will not		
	operate unless machine vice is		
	clamped).		
3.5.0	OPTIONAL ACCESSORIES:		
3.5.1	Electric piece counter with display	Bidder to give details	
	unit		
3.5.2	Chip Conveyor System with	Bidder to give details [to	
	Disposal Bucket	include screw conveyor	
		with drive, chip collection	
		bin with wheels and lifting	
		hooks, suitable metallic	
		filter mesh to be provided	
		for separating chips and to	
		prevent carrying over to	
		coolant tank.]	
2.5.2		D:11	
3.5.3	Cutting Depth Control Unit: To stop	Bidder to give details	
	the machine automatically as soon as		
	the blade reaches the required depth of		
254	cutting	Diddente desile	
3.5.4	Overload Indicator:- to indicate the	Bidder to give details	
	overloading applied to the band		
255	saw blade	Diddon to sive datails	
3.5.5	Blade Run-Out Detector: - To stop	Bidder to give details	
	the machine automatically when the		
	cutting goes taper (i.e., deviation of		
	cutting from vertical direction).		
3.5.6	Remote Control Unit with 10 mtr.	Bidder to give details	
3.3.0	Long interconnecting cable provided	Didder to give details	
	with protective sheath, connected to		
	the machine main panel for machine		
	operations.		
3.5.7	Additional Optional Accessories	Bidder to give details	
3.3.1	which enhance the productivity of the	Didder to give details	
	machine to be described by the		
	Bidder with the offer		
	Didder with the otter		



#### **4.0 IMPORTANT POINTS:**

<b>Sl.No.</b> 4.1.0	<b>DESCRIPTION</b> 415V + 10% / -10%, 50HZ +/-1.5 HZ, 3 Phase AC (3	OFFER
4.1.0	wire system with out neutral) Power Supply Source will	
	be provided by TREC-STEP at a single point near the	
	machine, as per layout recommended by Vendor. All	
	types of cables, connections, circuit breakers etc. required for connecting TREC-STEP's power supply point	
	to different parts of the machine/control cabinets, shall be	
	the responsibility of vendor.	
4.2.0	All electrical equipment shall be Tropicalized and shall have	
	IP 54 degree of protection	
4.3.0	All electrical control cabinets & panels should be dust and verminproof	
4.4.0	All electrical components in the cabinets should be mounted on DIN Rail	
4.5.0	All electrical panels should be provided with LED lamps	
	for sufficient illumination and electric power receptacles	
	of 220 Volts, 5/15 Amp. AC. All adapters/receptacles	
	should have compatibility with Indian equivalents.	
4.6.0	Motors shall be from reputed make conforming to IEC	
	and acceptable to TREC-STEP	
4.7.0	All electrics shall be of reputed make like	
	Siemens, L&T, BCH, Tele-mechanique or equivalent	
4.8.0	Electrical drives shall be of Siemens / ABB / L&T /	
4.8.0	Danfoss / Eurotherm and PLC of SEW / Allen Bradley	
	/ Siemens / Messung or equivalent	
4.9.0	All components / devices / terminals are to be	
	incorporated with ferrules.	
4.10.0	All cables moving with traversing axes should be installed	
	in metallic cable drag chain. Additionally, all the cable trays	
	required for laying of cables should be included in the offer.	
4.11.0	Vendor should ensure the proper earthing for the	
	machine and its accessories.	
4.12.0	Centralized Automatic Lubricating System to be	
	provided with metallic tubings.	
4.13.0	All hydraulic elements used shall be of standard ones and	
	shall be of Vickers / Rexroth or any other reputed make	
4.14.0	acceptable to TREC-STEP.  All hydraulic operating components to be mounted on the	
4.14.0	manifold in a centralised place on the hydraulic power pack	
	and the POWER-PACK shall not be integral with the	
	Machine Body	
4.15.0	All Hydraulic hoses shall be preferably from GATES,	
	MARKWELL, INSAFLEX, Parker Hannifin or other	
	reputed make acceptable to TREC-STEP	



Sl.No.	DESCRIPTIONS	OFFER
4.16.0	Hydraulic circuits shall be designed with minimum	01121
	number of control valves and to suit oil of ISO VG 46 or 68	
	only. Also MINIMESS checkpoints to be provided	
	wherever pressure is required to be read for setting and	
	troubleshooting.	
4.17.0	The Oil-Cooler (Heat Exchanger) shall be of Air- Cooled	
	Radiator Type, to keep the oil temperature always below 45	
	Deg. C.	
4.18.0	All hydraulic solenoid valves shall be with LED	
	indicator and suitable for 24 V DC electric supply	
4.19.0	The equipment has to be guaranteed for its performance	
	and also of the sub-assemblies / bought-out items, for a	
	minimum period of 24 months from the date of	
	commissioning at TREC-STEP Works.	
4.20.0	ENVIRONMENTAL PERFORMANCE OF THE MACI	
	The Machine shall conform to following factors related to e	environment]
4.20.1	Maximum noise level shall be 85 dB (A) at normal load	
	condition, 1 M away from the machine with correction	
	factor for back ground noise, if necessary. This will be	
	measured as per international standards like DIN 45635-	
	16. Vendor to demonstrate compliance to noise level, if so	
	required.	
4.20.2	The machine shall be suitable for an ambient temperature	
	of +45 ° C and relative humidity of 95 % respectively, but	
	both do not occur simultaneously.	
4.20.3	If any safety / environmental protection enclosure is	
	required it shall be built in the machine by the vendor.	
4.20.4	Paint of the machine should be oil / coolant resistant and	
	should not peel off and mix up with coolant.	
	Painting shall be of two coats of SYNTHETIC	
	ENAMEL GLOSSY FINISH APPLE GREEN PAINT.	
	AS PER IS 5/1994.Shade :(ISC)NO-281	
	T	
4.21.0	LEVELLING & ANCHORING SYSTEM	
4.21.1	Complete anchoring system including foundation bolts,	
	anchoring materials, fixtures, leveling shoes etc shall be	
4.01.0	supplied for the Machine etc.	
4.21.2	Bidder to provide details on the machine foundation and	
	possibly the tentative foundation drawing to be given	
	with the TECHNICAL OFFER.	
4.22.0	TOOLS FOR ERECTION, OPERATION & MAINTEN	ANCE
4.22.1	The vendor shall bring special tools & equipment and one	
	set of machine manual, required for erection of the	
	machine. Necessary tools like Torque Wrench, Spanners,	
	Keys, Grease Guns etc. for Operation & Maintenance of	
	the machine should be supplied.	
	List of such tools shall be submitted with offer	



#### 5.0 MACHINE SPARES:

Sl. No.	DESCRIPTION	OFFER
5.1.0	Itemised break-up of mechanical, hydraulic, electrical	
	spares used on the machine in sufficient quantity as per	
	recommendation of Vendor for 2 years of trouble free	
	operation on three shifts continuous running basis should	
	be offered by vendor. The list to include following, in	
	addition to other recommended spares: (Unit Price of each	
	item of spare shall be offered)	
5.2.0	Mechanical & Hydraulic Spares: Bearings, clutches, gears	
	and all types of pumps, Valves, pressure switches /	
	transducers, filters, seals, O rings, Hydraulic Hoses, etc.	
5.3.0	Electrical: All types of Relays, Contactors, Proximity	
	Switches, Push Buttons, Indicating Lamps,	
	Semiconductor Fuses, Special Fuses, Circuit Breakers,	
	Main Power Switch, PLC, etc.	
5.4.0	All types of spares for total machine and accessories should	
	be available for at least ten years after supply of the	
	machine. If machine or control is likely to become obsolete	
	in this period, the vendor should inform TREC-STEP	
	sufficiently in advance and provide drawings of parts /	
	details of spares & Vendors to enable TREC-STEP to	
	procure these in advance, if required.	
5.5.0	Vendor to confirm that complete list of spares for	
	machine and accessories, along with specification / type /	
	model, and name & address of the spare Vendor shall be	
	furnished along with documentation to be supplied with	
	the machine.	

#### 6.0 INSPECTION & MACHINE ACCEPTANCE:

Sl. No.	DESCRIPTION	OFFER
6.1.0	The Machine shall be offered for inspection and	
	performance prove-out trials, for the design	
	capabilities of the machine, at Vendor's Works by	
	TREC-STEP Engineers, before dispatch.	
6.2.0	The Bidder shall train TREC-STEP Personnel in	
	Operation and Maintenance (Mechanical and Electrical /	
	Electronics) of the Machine at Vendor's works.	
	The prove-out trials (at Vendor's Works and at TREC-	
	STEP Works) shall be for the job sizes given at the time	
	of technical discussions / order release.	
6.3.0	The Bidder shall depute his engineer(s) - who are	
	capable of understanding English language and effective	
	communicating ability - for supervising the erection and	
	commissioning of the machine at TREC-STEP Works.	
	Service requirement like power, air & water shall be	
	provided by TREC-STEP at only one point to be	
	indicated by BIDDER in their layout drawings.	



#### **7.0 DOCUMENTATION:**

Sl. No.	DESCRIPTION	OFFER
7.1.0	THREE sets of following documents (Hard copies) in English language should be supplied along with the machine	
7.1.1	Detailed Operation and Maintenance manual of machine with all drawings of machine assemblies / sub-assemblies /parts including Electrical / Pneumatic/ Coolant / Hydraulic circuit diagrams. All Assembly/ Sub Assembly Drawings shall be supplied with the part list with component specification / BOM also. Component drawings for all wearing parts to be provided.	
7.1.2	Catalogues, O&M Manuals and drawings of all bought out items, bearings wherever applicable.	
7.1.3	Electronic and electrical interconnecting drawings (i.e. Between machine, control panel and drives). Hard Copy in Original: 3 Nos.	
7.1.4	Hydraulic, coolant, lubrication and Electrical circuits with Bill Of Materials	
7.2.0	Detailed specification of all rubber items and hydraulic/lube fittings	Hyd. Cylinder seals 'O' ring and Hyd. Hose dimension are to be given. Manual should have all bearing details.
7.3.0	The vendor shall submit complete Master List of parts used in the machine.	-
7.4.0	One additional set of all the above documentation on CD ROM, wherever possible.	

#### **8.0 FOUNDATION:**

Sl. No.	DESCRIPTION	OFFER
8.1.0	TREC-STEP shall construct complete foundation for the	Bidder to confirm
	machine. Vendor shall furnish the foundation details.	



# 9.0 SCOPE OF SUPPLY: [The Un-Priced Commercial Offer shall contain the following details]

S. No.	DESCRIPTION	OFFER			
9.1.0	Basic Band-saw Machine with Standard Accessories				
9.2.0	Hydraulic Power Pack and Connected Circuitry with Tank				
9.3.0	Electrically run Flood Coolant Circulation System and Tank				
9.4.0	Complete Set of Work Holding Devices suitable for the				
	listed sizes of Pipes given under Clause No. 2.3.0				
9.5.0	Remote Control & Optional Accessories as recommended by the				
	Bidder				
9.6.0	Inter-connecting Cables (with Plug-In connectors) and				
	Hoses (with Quick-Fix couplings)				
9.7.0	Complete range of Band-saw Blades in packs of five				
	numbers for the sizes of jobs specified in ANNEXURES				
9.8.0	Complete set of Spares for Mechanical, Hydraulic, Electric and				
	Electronic elements as per Clause 5.0				
9.9.0	Set of Operating and Maintenance Tools				
9.10.0	Inspection and Performance Prove-Out at Vendor's Works				
9.11.0	Training in Operation & Maintenance of the total system for				
	TREC-STEP Personnel				
9.12.0	Complete set of Documents as per Clause 7.0				
9.13.0	Erection & Commissioning at TREC-STEP Works and				
	Machine Prove-out Trials for various sizes of jobs				



# Annexure II PRICE BID FORMAT FOR INDIGENOUS PURCHASES

Tender No. & Date: Name of the Bidder:

S. No.	Description of the item to be procured	Unit	Quantity	Basic Price in Rupees (Excluding all taxes and duties)	IGST %	SGST %	CGST %	Total Amount in Rupees (Inclusive of all taxes and duties)
1	Supply Portion/							
	Main item (under							
	the letterhead of							
	the bidder							
	Individual Item wise break price							
	shall be attached							
	as an Annexure to							
	this price bid )							
2	Additional /							
	Optional items/							
	Accessories and							
	Spares etc.,							
	(Individual Item							
	wise break price							
	shall be attached							
	as an Annexure to this price bid)							
3	Installation and							
	Commissioning							
	Charges, if any							
4.	Packing and Forwar	ding Cha	rges, if any	I		l.	l .	
5.	Freight and Transit Insurance Charges, if any							
6.	Any other charges, if any							
7.	TOTAL ALL INCLU		ICE (Suppl	ied or Supplied	d, installe	ed and		
	commissioned at TREC-STEP on door delivery basis. (i.e., F.O.R.							

8	QUOTE FOR POST WARRANTY (Additional Warranty beyond the free
	warranty period): For Equipment supply, the bidder should clearly indicate the
	AMC Rate, for two years period, after the expiry of the Warranty period, in non-
	comprehensive terms (does not include the cost of spares). Failure to which the
	offer may NOT be considered even it turns out to be at the lowest price. The tender
	will be evaluated on Landed Cost + AMC rate for 2 years. However, TREC-STEP,
	Tiruchy reserves the right to opt or otherwise for AMC, for maintenance of the
	equipment after the free warranty period.

Authorized signatory of Bidder with Seal



#### **PRICE BID FORMAT FOR IMPORTS**

Name of the Material/ Equipment
Name of the <b>Manufacturer</b>
MAKE of the Material/ Equipment
MODEL Number if any
Country of Origin:

	I			
S.	Item wise description of Goods/ Materials/ Equipment to be	Quantity	Rate Per	Amount (in
NO	supplied from Foreign Country		Unit <b>(In</b>	Foreign
			Foreign	Currency)
			Currency)	
1	Ex works price of the Main item/ material/ equipment			
2	Ex Works Price of the Additional/ Optional items, if any			
3	Ex works Price of Accessories and Spare Parts if any			
	Ex works i fice of Accessories and Opare i arts if any			
	Total Ex Works Price (in Foreign Currency)			
4	Educational Discount, if any, offered on the Ex-Works price			
5.	Ex-Works Price after Discount (in Foreign Currency)			
6.	Add: Packing and Forwarding Charges if any from the Ex-			
	works to loading Port/ Airport			
7.	Total FOB Price (in Foreign Currency)			
8.	Add: Air Freight, Insurance and Handling Charges upto			
	Chennai Airport			
9.	Total CIF Value (Up to Chennai) or CIP Value (Up to			
	Chennai) in Foreign Currency			
10.	TOTAL ALL INCLUSIVE TOTAL PRICE PAYABLE BY TRE	C-STEP IN		
	FOREIGN CURRENCY			

11	QUOTE FOR POST WARRANTY (Additional Warranty beyond the free warranty	
	<b>period):</b> For Equipment supply, the bidder should clearly indicate the AMC Rate, for	
	two years period, after the expiry of the Warranty period, in non-comprehensive terms	
	(does not include the cost of spares). Failure to which the offer may not be considered	
	even it turns out to be at the lowest price. The tender will be evaluated on landed cost	
	+ AMC rate for 2 years. However, TREC-STEP, Tiruchy reserves the right to opt or	
	otherwise for AMC, for maintenance of the equipment after the free warranty period.	

Authorized signatory of Bidder with Seal